Graphic overview showing
How the cylinder is
represented

When i measure to internal cylinders on the Mistral CNC (PCDMIS v3.7)
With a tol. of 0.1 i get a reading of 2.8mm. I know this to be incorrect
Because a manual CMM reports it as 0.035. No matter how many times i
Re-measure the component i keep getting an incorrect reading.

Can someone please help or explain why. I put another component on the machine
And this will measure correctly, this is doing my head in ~#~@@?@:@@::{P