

pcdmis

PART NAME : Cylinder stylus test

January 26, 2016

10:35

REV NUMBER :

SER NUMBER :

STATS COUNT : 1

⊕	MM	LOC1 - CIRCLE_AT_0					
AX	MEAS	+TOL	-TOL	NOMINAL	DEV	OUTTOL	BONUS
X	0.0005			0.0000	0.0005		
Y	0.0002			0.0000	0.0002		
DF	24.9687	0.0010	0.0010	24.9691	-0.0004	0.0000	0.0000
TP	0.0010	0.0100		RFS	0.0010	0.0000	0.0000
⊕	MM	LOC2 - CIRCLE_AT_MINUS_1MM					
AX	MEAS	+TOL	-TOL	NOMINAL	DEV	OUTTOL	BONUS
X	0.0047			0.0000	0.0047		
Y	-0.0032			0.0000	-0.0032		
DF	24.9695	0.0010	0.0010	24.9691	0.0004	0.0000	0.0000
TP	0.0114	0.0100		RFS	0.0114	0.0014	0.0000
⊕	MM	LOC3 - CIRCLE_AT_MINUS_2MM					
AX	MEAS	+TOL	-TOL	NOMINAL	DEV	OUTTOL	BONUS
X	0.0096			0.0000	0.0096		
Y	-0.0066			0.0000	-0.0066		
DF	24.9703	0.0010	0.0010	24.9691	0.0012	0.0002	0.0000
TP	0.0234	0.0100		RFS	0.0234	0.0134	0.0000
⊕	MM	LOC4 - CIRCLE_AT_MINUS_3MM					
AX	MEAS	+TOL	-TOL	NOMINAL	DEV	OUTTOL	BONUS
X	0.0145			0.0000	0.0145		
Y	-0.0104			0.0000	-0.0104		
DF	24.9713	0.0010	0.0010	24.9691	0.0022	0.0012	0.0000
TP	0.0357	0.0100		RFS	0.0357	0.0257	0.0000
⊕	MM	LOC5 - CIRCLE_AT_MINUS_4MM					
AX	MEAS	+TOL	-TOL	NOMINAL	DEV	OUTTOL	BONUS
X	0.0195			0.0000	0.0195		
Y	-0.0138			0.0000	-0.0138		
DF	24.9719	0.0010	0.0010	24.9691	0.0028	0.0018	0.0000
TP	0.0478	0.0100		RFS	0.0478	0.0378	0.0000