How to create custom probes to use reflector supports/ pin nests





Click on calibrate probes in Quick start

Give a user defined name for the new customized probe e.g. CCR15p8mm

Probe Utilities C:\Program Files\WAI\PC-DMIS V43RC17\CC							
Probe File:	CCR15p8mm	•	ок	Delete			
			Cancel				
			Measure	Results			

Select the top row and select tracker for the list and go to the next line



Then click onto the next line, select the desired option (e.g. Pin 8mm) and select the reflector from the emScon Database which needs to be linked to this new customized probe.

•	Select Probe File Currently loaded probe file: CCR-0_SIN LEICAR
Probe Description:	
•	

The used offset diameter can be still changed! The value entered in the diameter edit box is used to compute the offset if probe comp. is turned on.

Probe Util	ities C:\Progran	n Files\WA	INPC-DMIS N	/43RC17\CC			
Probe File:	CCR8_LEICAR	•	ок	Delete			
Use V	Use V Edit Probe Data						
Use P	Tip ID:	TIP1	ОК	ults			
Active Tip	DMIS Label:		Cancel				
TIP1 BA	X Center:	0					
	Y Center:	0					
	Z Center:	0					
	Shank I:	0					
	Shank J:	0					
	Shank K:	1					
•	Diameter:	8					
Probe De	Thickness:	8					
	PrbRdv:	0					
TRACKE	Calibration Date:	03/28/08					
110 #1:1	Calibration Time:	09:30:48					
	Nickname:						