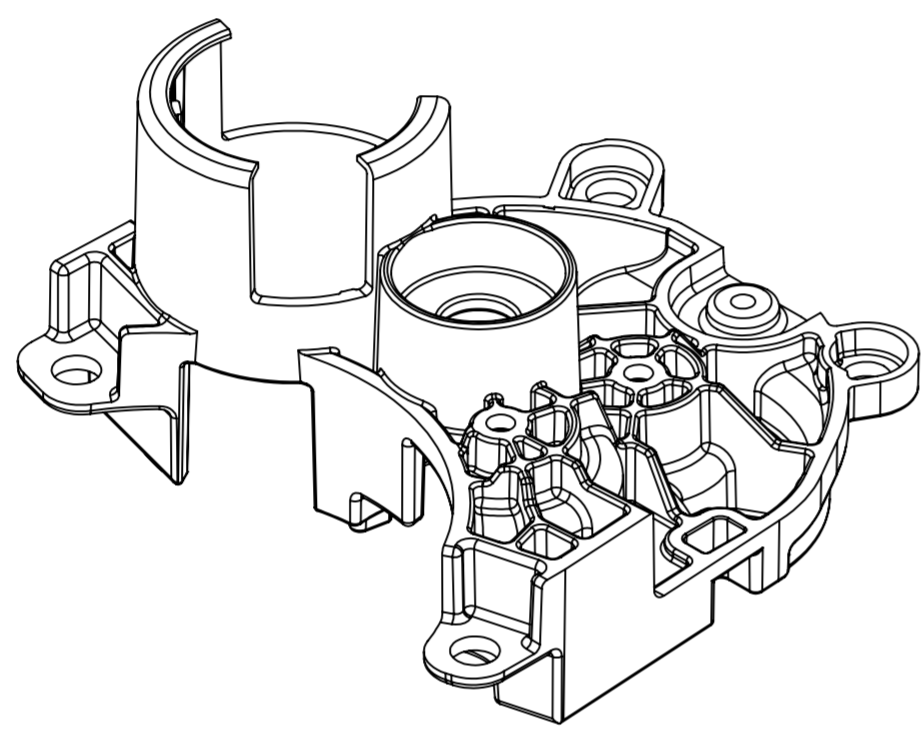


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A

△	DESIGNATES CRITICAL CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING ATTRIBUTE GAUGING METHODS.
△	DESIGNATES CRITICAL CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN.
△	DESIGNATES CRITICAL CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING VARIABLE MEASUREMENT OR GAUGING METHODS.
⬡	DESIGNATES SIGNIFICANT CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN.
⬢	DESIGNATES SIGNIFICANT CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING ATTRIBUTE GAUGING METHODS.
⬣	DESIGNATES SIGNIFICANT CHARACTERISTIC TO BE MONITORED PER CONTROL PLAN USING VARIABLE MEASUREMENT OR GAUGING METHODS.
□	DESIGNATES CHARACTERISTIC TO BE CHECKED AT INITIAL / SUBSEQUENT CUSTOMER PART SUBMISSION.
*	ALL DIMENSIONS DESIGNATED WITH * ARE VERIFIED AT LOWER LEVEL PRINT



- NOTES:
- 1) USE CAD DATA FOR BASIC GEOMETRY AND DRAWINGS FOR TOLERANCE SCHEME
  - 2) COLOR: NATURAL (PER ENGINEERING APPROVED SAMPLE)
  - 3) TEXTURE: N/A
  - 4) TOOL DESIGN INCLUDING GATE, EJECTOR PIN, AND PARTING LINE LOCATION(S), TO BE APPROVED BY ATTWOOD ENGINEERING.
  - 5) BLEND ALL SHARP EDGES.
  - 6) FILLETS AND CORNERS SHOWN SHARP TO BE 0.1mm R MAXIMUM.
  - 7) PART MUST BE FREE OF SHARP EDGES, VOIDS, FLASH, AND SINK MARKS DETRIMENTAL TO FUNCTION OR SAFE HANDLING.
  - 8) UNSPECIFIED GEOMETRY IS DEFINED IN CAD MODEL AS BASIC WITH A TOLERANCE OF  $\square 0.25$  A B C
  - 9) PART CHARACTERISTICS MUST BE LOCATED AS INDICATED ON THE PRINT AND INCLUDE ATTWOOD P/N., TOOL NO., MATERIAL ID, AND DATE WHEEL. PART CHARACTERISTICS LOCATION MUST BE APPROVED BY PRODUCT ENGINEERING.

PRELIMINARY DATA  
NOT RELEASED

REV	DESCRIPTION	DATE	BY	PMR	CHK	DATE	ECN NO.
MATERIAL: ARC PC/PBT-1422						PART VOLUME: 46.5cm <sup>3</sup>	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS DIMENSIONS AND TOLERANCES PER ASME Y14.5 - 2009						SHEET SIZE	
						A2	
CONFIDENTIAL INFORMATION				THIRD ANGLE PROJECTION			
NAME: GEAR CASE-UPPER							
SHEET 1 OF 2		DO NOT SCALE		SCALE:1:2		ERP NO. N/A	DWG NO. 8M4010172
						REV. 02	

12 11 10 9 8 7 6 5 4 3 2 1

