



Q-DAS Product Line

Result - Export

Input and output fields



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Document History

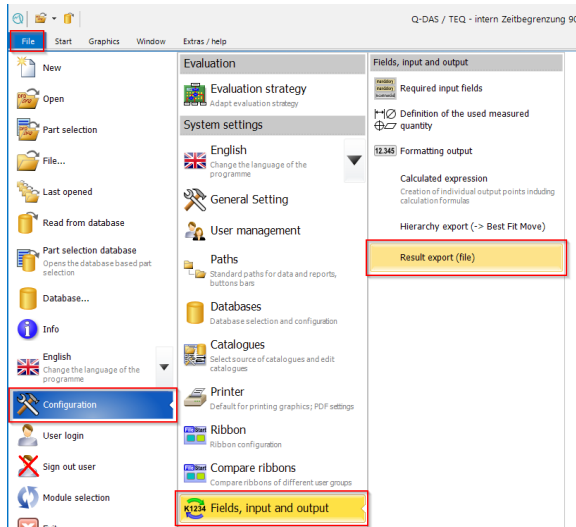
Version	Date	Author(s)	Modifications / Remarks
0.1	2022-06-15	GA	Initial release (QDAS-1713/14.0.1.1)
0.1	2022-06-15	UB	Translation
	30.08.2023	LG	New template

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1 Result export

Under *File|Configurations|Fields, Input and Output|Result export (file)* the dialog "Fields selection for result export" is opened, through which the corresponding output fields are defined.

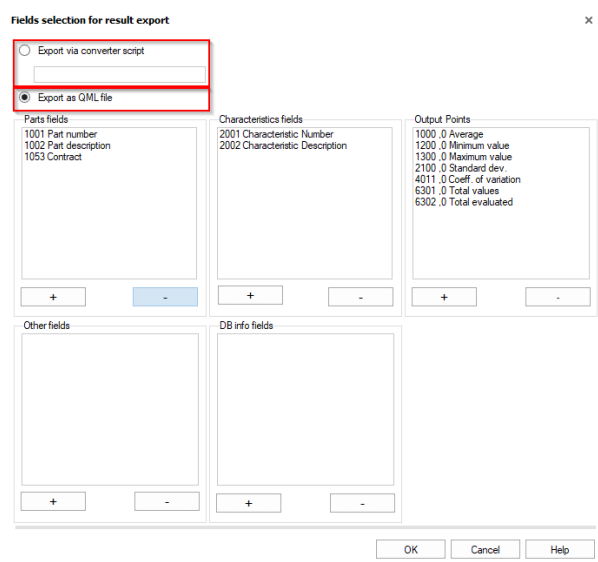


This document does not explain the available result output points.

1.1 Export options

The following two different export options are available:

- Export via converter script
- Export as QML file



1.1.1 Export via converter script

If a paid converter script was purchased via Q-DAS, it can be stored here and used instead of the QML export.



The use of a converter script takes place exclusively in customer-specific projects. In addition, additional offers are required for the planning and creation of the converter script, which depend on the expected effort. Converter scripts are not subject to the automatic tests by Q-DAS GmbH and must therefore be checked by the customer for correct functionality when upgrading to new versions.

1.1.2 Export via QML file

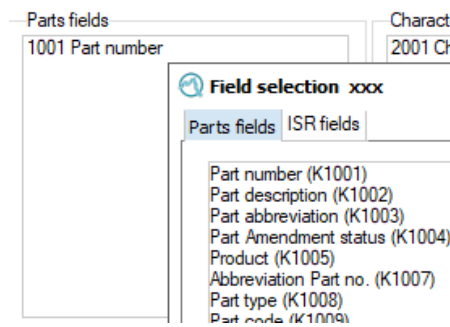
The export as QML file is the classic output, which can also be set up without a converter script.

The areas that can be exported are roughly described here. A list of the individual fields is not provided in this document.

Basically, fields can be added or removed with + and -. Adding a new output field is done by selecting the field and then confirming with OK.

1.1.2.1 Parts fields

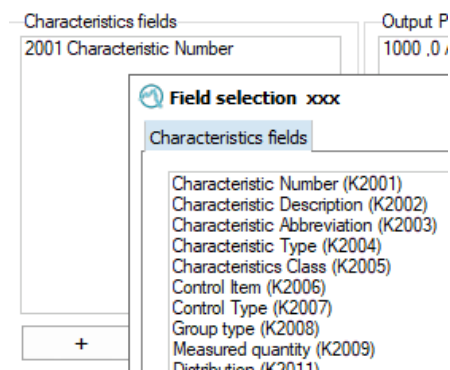
All available part fields (incl. ISR*) can be selected here.



*ISR=Initial Sample Report

1.1.2.2 Characteristic fields

All available characteristic fields can be selected here.





1.1.2.3 Output points

The classic output points of the calculated results per characteristic are available here.

Output Points
1000_0 Average

Output field selection (listing)

Field No.	Sub-number
1000	0
1000	5
1004	0
1010	0
1010	1
1011	0
1011	1
1012	0
1012	1
1013	0
1013	1
1020	0
1020	1



Output points such as quantile limits can only be output "non-transformed". A re-transformed output is generally not possible.



1.1.2.4 Other data

"Other data" offers several available output fields. System information such as customer no., license name, current date / time, computer information or version information can be selected here.

Field No.	Sub-number	Long text	Short text	Field content
9400	0	Recording characte	Characteristic	1 / 13
9500	0	Company name	Company	Testaccount Lizenzttest
9501	0	Company name Ope	Company	
9502	0	Registration no.	Registration number	
9502	1	Registration no.	Registration number	
9502	2	Registration no.	Registration number	
9509	0	Current login name	Curr. login name	ConfigurationUser
9510	0	Operator Name	Op. Name.	NN
9511	0	Plant Sector	Sector	NN
9512	0	Department/Cost an	Dept./Cost./Prod.	NN
9513	0	Telephone Number	Phone No.	
9514	0	Telefax Number	Fax No.	
9515	0	E-Mail Address	E-Mail Adr.	
9516	0	Shop floor	Shop fl.	NN
9517	0	Cost center	Cost ctr.	NN
9600	0	Current module	Curr. module	Process Capability Analysis
9601	0	Current measuremer	Curr. Measurement	

1.1.2.5 DB Info Fields

In the DB-Info - fields part overlapping information like the number of characteristics, used filters and further output fields are available.

Field No.	Sub-number	Long text	Short text	Contents (value)
9070	0	Number of Parts	Parts	1
9080	0	Number of characte	Characteristics	13
9100	0	Applied filters	Filters	
9101	0	Query or quick filter	Selection / Quick fil	
9102	0	Applied parts filter	Parts filter	
9103	0	Applied characteristi	Characteristics filter	
9104	0	Applied value filter	Value filter	
9105	0	Result filter	Result filter	
9110	0	Date/Time	t _{min}	07.05.1992 13:43:0
9110	1	Time	t _{min}	13:43:08

1.2 Define content in the QML export file

The structure of the QML file is explained here by using the simple example with three characteristics and with two entries per category.

Export as QML file

Parts fields 1001 Part number 1002 Part description + -	Characteristics fields 2001 Characteristic Number 2002 Characteristic Description + -	Output Points 1000 ,0 Average 1100 ,0 Median value + -
Other fields 9509 --- 9997 Date/Time + -	DB info fields 9070 ,0 Number of Parts 9080 ,0 Number of characteristics + -	

The QML export format is an XML based format. After the header the "other data" output fields are written first. As a subset of this, the DB info fields. Only then the part information with the subordinate characteristics follows below in a new area.

```
<?xml xmlns="QML" xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" qmlVersion="1.2.1" k0100="3">
  <GlobalInfo>
    <K9000Fields K9509="ConfigurationUser" K9997="24.05.2022"/>
    <DBInfo>
      <Field id="9070" subkey="0" value="1"/>
      <Field id="9080" subkey="0" value="3"/>
    </DBInfo>
  </GlobalInfo>
  <Parts>
    <Part guid="{DA653D8A-CB27-4CA2-8C8A-7A8A25854C1F}" k1001="P-AS-001" k1002="Guide Rod">
      <Characteristic guid="{A0C440F1-E004-4CB3-99EC-2C23D4E75EBE}" k2001="C1" k2002="Height 12H8">
        <Results>
          <Result id="r1000" subKey="0" value="12.01384"/>
          <Result id="r1100" subKey="0" value="12.0140"/>
        </Results>
      </Characteristic>
      <Characteristic guid="{567751CF-40E2-48B5-9AA2-12B056C1D8A9}" k2001="C2" k2002="Width 12H8">
        <Results>
          <Result id="r1000" subKey="0" value="12.01282"/>
          <Result id="r1100" subKey="0" value="12.0130"/>
        </Results>
      </Characteristic>
      <Characteristic guid="{AF26176E-AC8B-4B5D-8BBA-8B77BF248168}" k2001="C3" k2002="Roughness Rz">
        <Results>
          <Result id="r1000" subKey="0" value="3.38880"/>
          <Result id="r1100" subKey="0" value="3.0000"/>
        </Results>
      </Characteristic>
    </Part>
  </Parts>
</QML>
```

1.2.1 < GlobalInfo >

The output of the "other data" happens in one line one after the other. The specification is done with a K-number. However, the K9xxx series does not exist in the Q-DAS ASCII transfer format. These are exclusively virtual K-fields.

```
<K9000Fields K9509="ConfigurationUser" K9997="05/24/2022"/>
```

1.2.2 < DBInfo >

In the area of the DBINFO fields these are marked as "id" and all selected entries are written below each other. As "id" and at the end under "value" their content.

```
< DBInfo >
<Field id="9070" subkey="0" value="1"/>
<Field id="9080" subkey="0" value="3"/>
</DBInfo >
```

1.2.3 < parts >

The output of the part data always starts with the respective part GUID. Then the selected k-fields with the corresponding content are written one after the other.

```
<Part guid="{DA653D8A-CB27-4CA2-8C8A-7A8A25854C1F}" k1001="P-AS-001" k1002="Guide Rod">
```

1.2.4 < Characteristics >

For the characteristics, the characteristic information and the output points (results) of the characteristics are written for each characteristic. As with the part information, the output always starts with the respective characteristic GUID. The K-fields are written after the GUID in one line. The following result fields are marked as r - fields and output one below the other.

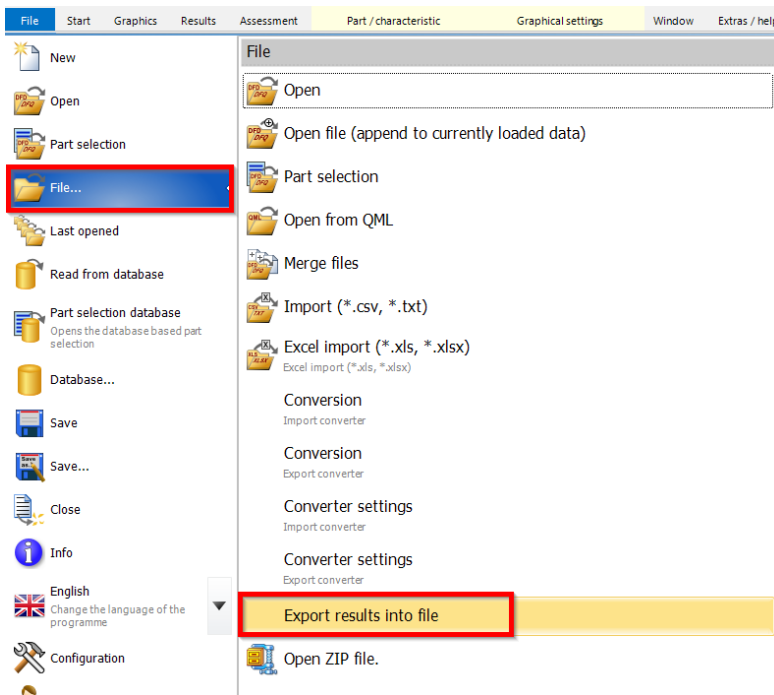
```
<Characteristic guid="{A0C440F1-E004-4CB3-99EC-2C23D4E75EBE}" k2001="C1"
k2002="Height 12H8">
<Results >
<Result id="r1000" subKey="0" value="12.01384"/>
<Result id="r1100" subKey="0" value="12.0140"/>
</results >
```

1.3 Call up the export

The export can be executed within the Q-DAS applications in different ways.

1.3.1 Manual call up of the export:

In the products qs-STAT and solara.MP the export can be done manually.



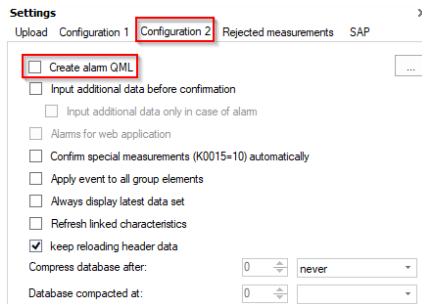
The predefined memory location corresponds to that used when saving DFQ files. A file name must be specified manually.

1.3.2 Alarm export in CMM reporting

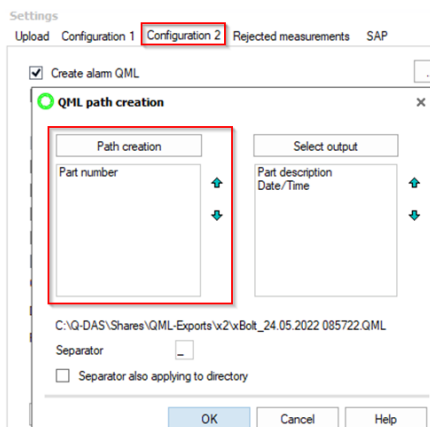
In O-QIS CMM reporting the QML export is considered as "Alarm QML. Herewith a QML export can be done directly after loading the DFQ - file.

The necessary settings for this are:

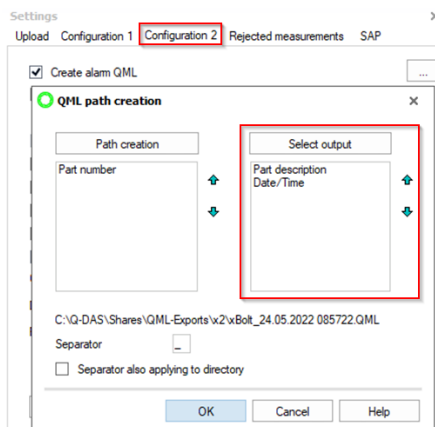
- Activation of the corresponding option within the CMM reporting settings



- Specification of the fields for path generation



- Specification of the fields for file name generation





- For the paths within the O-QIS CMM Reporting configuration, the storage path for the QML files must also be stored

Path for QML-result file output

QML path ...

The alarm output for the individual characteristics is used most frequently here within CMM reporting.

Output field selection (listing)

	Field No.	Sub-number	Long text	Short text	Contents (text)
Output Points					
[-] Average and Median values (1000-119)					
[-] Minimum and maximum values, location	15000	0	Overall evaluation		The requirements could not be controlled
[-] Variances, standard deviations, ranges	15000	2	Overall evaluation		0
[-] Classification, form parameter, estimator					
[-] Skewness, kurtosis, excess, quantity (3	15011	0	minimum tolerance for capability potentia	T _{min}	0.000
[-] Regr.coeff., standard dev. (4000-4099)					
[-] Quantiles (4100-4499)	15012	0	LSL-> for capability index requirement	LSL _{min}	0.000
[-] Test procedures (4500-4999)	15013	0	USL-> for capability index requirement	USL _{min}	0.000
[-] Process Capability (5000-5999)					
[-] Output Point (6000-6500)	15100	0	Alarms		Average below control limit
[-] Classifications (6501-6999)	15100	1	Alarm for last individual value		O.K.
[-] Output Point (7000-7999)	15100	2	Alarm for location of the last subgroup		Average below control limit
[-] QCC parameter (8000-8999)					
[-] Output Point (10000-11999)	15100	3	Alarm for variation of the last subgroup		Variation above control limit
[-] generally attribute (13000-13199)	15100	4	Alarm for total data set		O.K.
[-] binarily attribute (13200-13399)	15100	10	Coded alarms		2
[-] attrb. nively ordinal / nominal (13400-13	15100	11	Alarm coded for last individual value		0
[-] Output Point (15000-15999)					
[-] all output fields (1000-19999)					

1.3.3 Export in the reporting system

In the reporting system, the output of a result export can be specified in the reporting job within the Q-DM application.



The stored QML file has the name of the used selection as file name.



The configuration of the QML output must be done in the product qs-STAT as superuser.



The option was only tested when using one selection. If multiple selections with multiple parts are used in reporting jobs, the QML output must be checked in workshops.